



Product/Process Change Notification

PCN Number:	100012-A	Product Category:	6993 Green Ink	Issue Date:	12-Jan-2015		
Contact:	Inside Sales	E-Mail: insidesales@xandex.com					
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Description of Change to Customer: A different dye is being used in this ink product.							
Reason For Change: Dye used in this product is no longer available from the manufacturer.							
Customer Impact of Change and Recommended Action: Xandex recommends verifying automated pattern recognition performance.							
Forecasted Key Milestones: Subject to change based on business conditions					Date:		
Complete Internal Qualification Testing					Complete		
Samples Available To Order					26-Jan-15		
First Shipment of Changed Product (as early as)					12-Apr-15		
Last Shipment of Unchanged Product (subject to material availability)					4-May-15		
Method of Identifying Changed Product: Ink batch number TBD is made with different dye. (Will revise the PCN when specific batch number is known)							
Assessment: Form change (potential change in color spectra)							
Products and Xandex Part Numbers Affected							
Cartridges with 6993 Green Ink	302-1103	302-2103	302-2203	302-2303	302-2403	302-2603	302-2803
	302-3303	302-3403	302-3603	302-4303	302-4403	303-1503	303-1603
	303-1803	304-1503					
Revision History							
Date of Revision:	Revision Letter:	Reason:					
3-Dec-14	A	Initial Publication					

Please contact your Xandex sales representative for any questions or support requirements. Please return any response as soon as possible, but not to exceed 30 days.

PCN 100012 Appendix: Qualification Testing

Test	Result
Viscosity	Pass
Color Strength	Pass
Dot Size	Pass
Dot Consistency	Pass
Adhesion	Pass
Performance At Expiration Date	Pass