



Product/Process Change Notification

PCN Number:	100004 - A	Product Category:	Inker Hardware	Issue Date:	3-May-13		
Contact:	Inside Sales	E-Mail: insidesales@xandex.com					
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Description of Change to Customer:							
Controller firmware modified to work with new microcontroller (chip)							
Reason For Change:							
Microcontroller no longer available and firmware compatible replacement not available							
Customer Impact of Change and Recommended Action:							
Customers are advised to verify operation with their current usage model.							
Forecasted Key Milestones: Subject to change based on business conditions					Date:		
Complete Internal Qualification Testing					Complete		
Samples Available To Order					Not Applicable		
First Shipment of Changed Product (as early as)					5-Aug-13		
Last Shipment of Unchanged Product (subject to material availability)					31-Dec-13		
Method of Identifying Changed Product:							
Revision of Pneumatic Controller (identified on product label)							
Assessment:							
Potential change in function: new microcontroller & firmware							
Products and Xandex Part Numbers Affected							
Pneumatic Controller	350-0002	350-0006	350-0012	350-0013	350-0015	350-0018	350-0019
	350-0021	350-0022					
The following SKUs contain the affected Pneumatic Controller assembly	340-0101	340-0901	340-1100	340-1101	340-1103	340-1105	340-1106
	340-1107	340-1200	340-1205	340-1206	340-1410	340-1411	340-1412
	340-4105	340-4112	340-4115	340-4116	340-4205	340-4215	340-4216
	340-4217	340-5100	340-5200	340-5201	340-5210		
Revision History							
Date of Revision:	Revision Number:	Reason:					
2-May-13	A	Initial release					

Please contact your Xandex sales representative for any questions or support requirements. Please return any response as soon as possible, but not to exceed 30 days.

PCN 100004-A Appendix: Qualification Testing

Test	Result
Pulse Control	Pass
Diagnostic Functionality	Pass
Ink Dot Functionality	Pass