



Product/Process Change Notification

PCN Number:	100021-A	Product Category: Ink Cartridge	Issue Date: 4-Jan-2016
Contact:	Inside Sales	E-Mail: insidesales@xandex.com	
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Description of Change to Customer: Label material and background colors are changed.			
Reason For Change: Label material and adhesive changed to improve adhesion of label to cartridge.			
Customer Impact of Change and Recommended Action: None			
Forecasted Key Milestones: Subject to change based on business conditions			Date:
Complete Internal Qualification Testing			Complete
Samples Available To Order			Now
First Shipment of Changed Product (as early as)			4-Apr-16
Last Shipment of Unchanged Product (subject to material availability)			15-Jul-16
Method of Identifying Changed Product: Visually by color and finish.			
Assessment: Form change (color)			
Products and Xandex Part Numbers Affected All Xandex DieMark ink cartridge products 302-XXXX 303-XXXX 304-XXXX 305-XXXX 306-XXXX 307-XXXX			
Revision History			
Date of Revision:	Revision Letter:	Reason:	
4-Jan-16	A	Initial Publication	

Please contact your Xandex sales representative for any questions or support requirements. Please return any response as soon as possible, but not to exceed 30 days.

PCN 100021 Appendix: Qualification Testing

Test	Result
Dimensional	Pass
Ledgibility	Pass
Chemical Resistance	Pass
Temperature & Humidity Aging Test	Pass