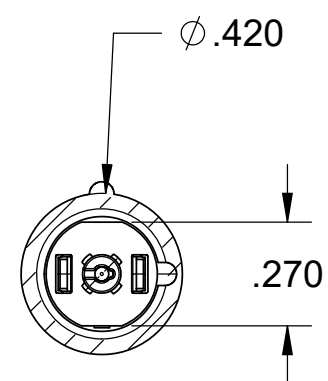
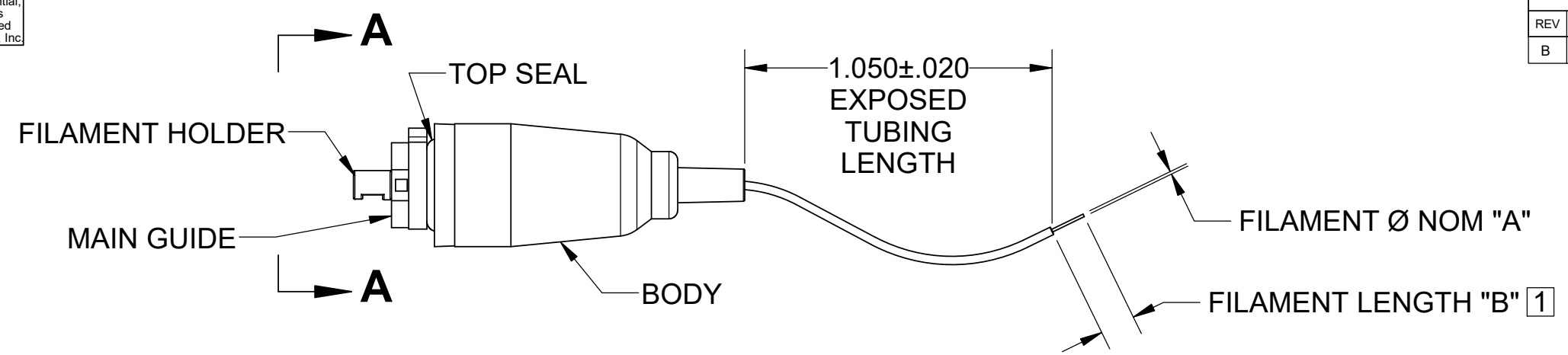
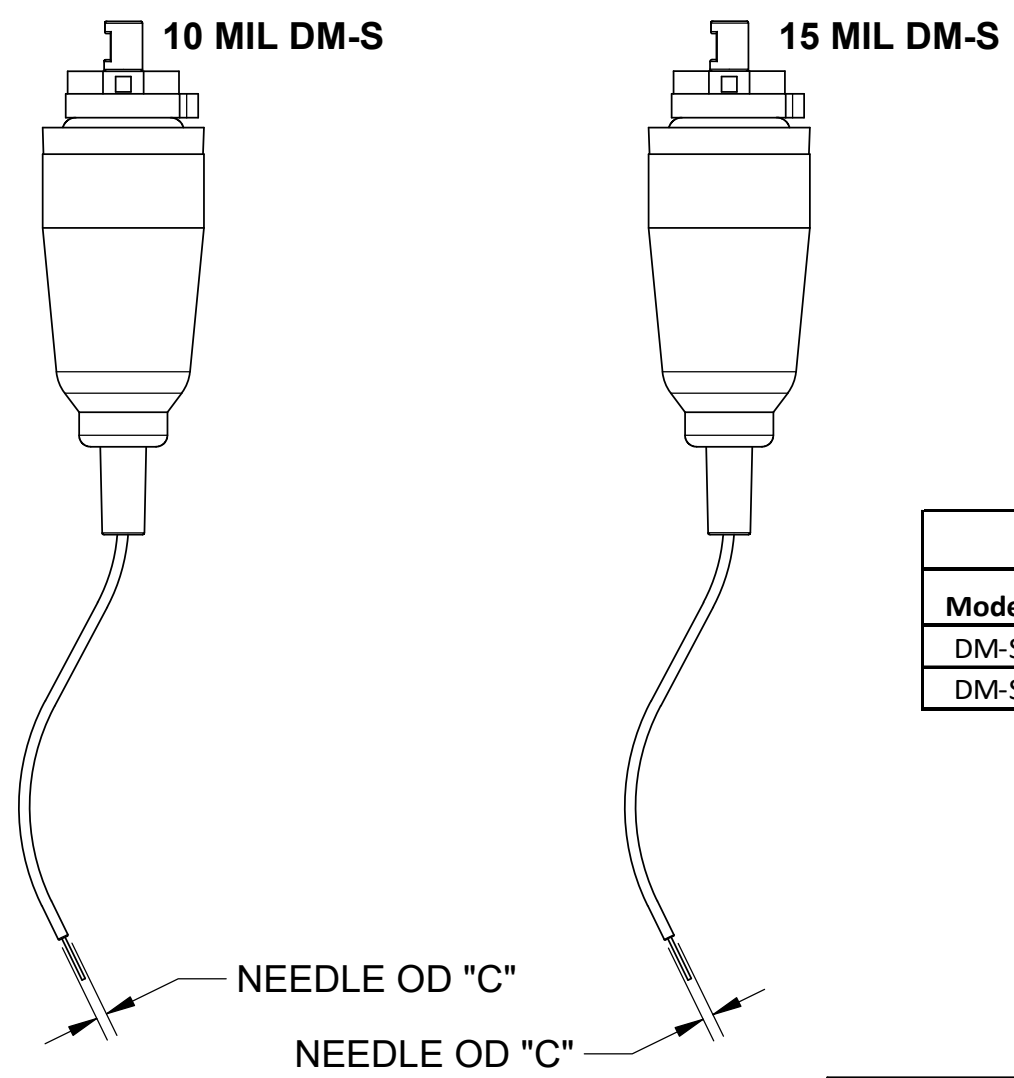


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REVISIONS					
REV	DESCRIPTION	CHANGE NUMBER	BY	DATE	APPROVED
B	REDRAWN TO SOLIDWORKS	4411	MRW	10/09/18	



SECTION A-A
VIEW ROTATED 90° CW



Available Configurations				
Model	Cartridge Size/Type	Filament Ø Nom 'A'	Filament Length 'B' [1]	Needle OD 'C' ^{+ .0005} _{- .0000}
DM-S	10/Filament	9.0 Mil	.120 - .125	0.0280
DM-S	15/Filament	11.0 Mil	.120 - .125	0.0280

NOTES:
 [1]. FILAMENT LENGTH APPLIES WHEN THE CARTRIDGE IS SEALED AND THE FILAMENT HOLDER IS PRESSED AGAINST THE MAIN SHAFT.

APPROVALS	DATE	INTERPRET DRAWING PER ASME Y14.5M-1994
DRAWN MRW	6/25/2018	
CHECKED		TOLERANCES
ENGRG J.BUTLER	6/25/2018	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
NEXT ASSEMBLIES.....USED ON		DECIMALS 1 PL ± 2 PL ± 3 PL ±
		FRACTIONS ± ANGLES ±
THIRD ANGLE PROJECTION		ALL SURFACES

XANDEX INC. 1360 REDWOOD WAY, SUITE A
 PETALUMA, CA 94954
 (707) 763-7799

TITLE
**DM-S CARTRIDGE
 OUTLINE DRAWING**

DO NOT SCALE DRAWING

SIZE B	SCALE 2:1	SHEET 1 of 1	DRAWING NUMBER 901-0040	REV B
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