



Product/Process Change Notification

PCN Number:	100037-A	Product Category:	Inking Hardware	Issue Date:	6-Sep-2022
Contact:	Inside Sales	E-Mail: insidesales@xandex.com			
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Description of Change to Customer:					
Increased thread pitch of z adjust to allow more precise Z setup for smaller dot performance.					
Reason For Change:					
As dot size requirements decrease, improved Z setup accuracy is required.					
Customer Impact of Change and Recommended Action:					
No form change. Change may require changes to customer procedures.					
Forecasted Key Milestones: Subject to change based on business conditions					Date:
Complete Internal Qualification Testing					2-Sep-2022
Samples Available To Order					15-Sep-2022
First Shipment of Changed Product (as early as)					1-Oct-2022
Last Shipment of Unchanged Product (subject to material availability)					30-Sep-2022
Method of Identifying Changed Product:					
Revision listed on "Part Number/Revision" label. See Appendix 1.					
Assessment:					
Function change: increased resolution of Z adjust.					
Products and Xandex Part Numbers Affected					
See Appendix 1 for complete product list.					
Revision History					
Date of Revision:	Revision Letter:	Reason:			
6-Sep-2022	A	Initial Publication			

Please contact your Xandex sales representative for any questions or support requirements. Please return any response as soon as possible, but not to exceed 30 days.

PCN 100037 Appendix: Qualification Testing

Test	Result
Functional	PASS
Application	PASS
Reliability	PASS



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Appendix: Parts & Sets affected by PCN 100037

Product	Current Product		Improved Product		Dimensional Drawing		Comments
	Part Number	Revision	Part Number	Revision	Document Number	Revision	
INKER BASE B101	320-0101	K	320-0101	L	900-0089	F	
SM INKER BASE B102	320-0102	L	320-0102	M	900-0090	F	
SM INKER BASE B103	320-0103	J	320-0103	K	900-0091	E	
SM INKER BASE B104	320-0104	J	320-0104	K	900-0092	F	
SM INKER BASE B105	320-0105	K	320-0105	L	900-0093	E	
SM INKER BASE B106	320-0106	J	320-0106	K	900-0094	E	
NOT FOR SALE-- INKER BASE B601	320-0601	W	320-0601	Y	900-0107	G	
NOT FOR SALE--SM INKER BASE B603	320-0603	Y	320-0603	AA	900-0109	F	
NOT FOR SALE-INKER BASE 611 LT	320-0611	G	320-0611	H	900-0081	E	
SM CSP INKER BASE B103 W/O MNTG PLT	320-1103	NOP	320-1103	A	900-0091	E	
SET-INKER EG 101	330-0101	G	330-0101	H	900-0089	F	
SET-INKER LT 105	330-0105	E	330-0105	F	900-0093	E	
SM-SET-INKER LT 106	330-0106	D	330-0106	E	900-0094	E	
SET-INKER EG 601	330-0601	F	330-0601	G	900-0107	G	
SM-SET-INKER LT 611	330-0611	E	330-0611	F	900-0081	E	
SM CSP-SET-INKER KLA103-12V	330-1101	NOP	330-1101	NOP	900-0091	E	
SM-SET-INKER KLA 103	330-1103	D	330-1103	E	900-0091	E	
SM SET-CSP INKER LT 105 LONG LEADS	330-1105	NOP	330-1105	NOP	900-0093	E	
CSP-SET-103-12V-W/O MNTG PLT	330-1108	NOP	330-1108	NOP	900-0091	E	
SM-SET-INKER KLA 603	330-1603	F	330-1603	G	900-0109	F	
SM-SET-INKER PWS 102	330-2102	E	330-2102	F	900-0090	F	
SM-SET-INKER TSK 104	330-3104	F	330-3104	G	900-0092	F	
SM-SET-CSP INKER WL 106	330-4106	NOP	330-4106	NOP	900-0094	E	
SM CSP LT 106 12VOLT ANALOG	330-9106	NOP	330-9106	NOP	900-0094	E	

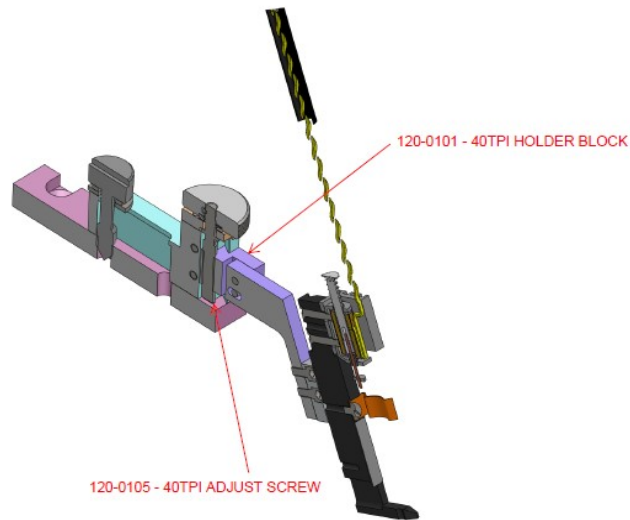


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Appendix: How To Identify Changed Assembly PCN 100037

NOTE: Two changed parts noted appear very similar - difference is thread pitch

330-0101 - SET-INKER EG 101
WITH CURRENT 40TPI Z-ADJUST



330-0101 - SET-INKER EG 101
WITH NEW 80TPI Z-ADJUST

